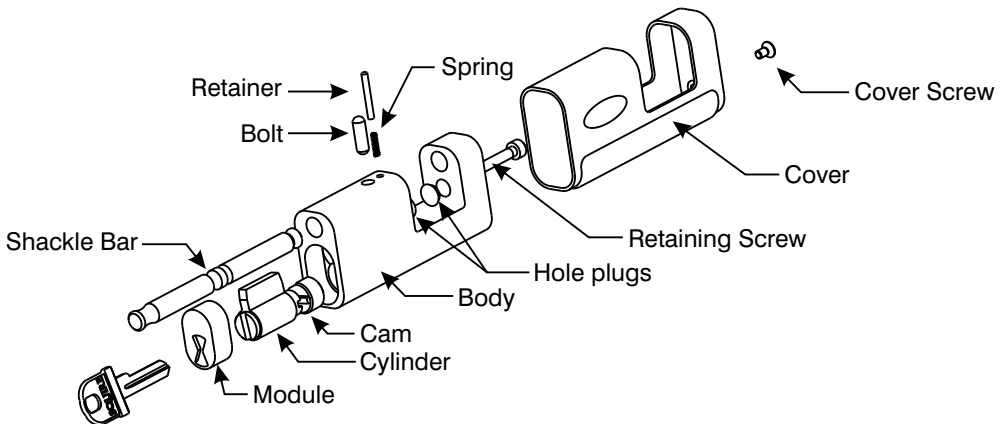


Lockmakers since 1780

Fitting Instructions

How to change the cylinder in the
Stronghold® BULLIT™ WS50S lock

Assembly Drawing



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Fig. 1

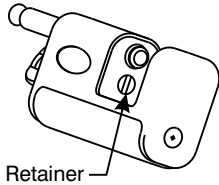


Fig. 2

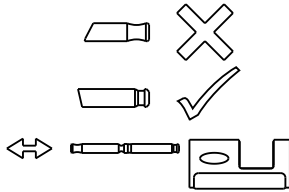
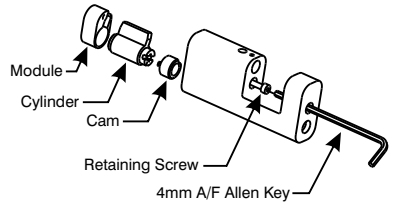


Fig. 3



Fitting Instructions

IMPORTANT NOTES: READ ALL INSTRUCTION BEFORE PROCEEDING.

NOTE: - DO NOT REMOVE OR REPLACE THE SHACKLE BAR WITH THE COVER REMOVED (Danger of flying parts) .

1. Remove the two hole plugs.
2. Insert the key and open the lock fully.
3. Use a pair of suitable bent long nose pliers to firmly grasp the retainer through the hole (see fig1) and push down the Retainer to depress the spring at the same time pulling the shackle bar free of the body.
4. Remove the cover screw and the cover.
5. Remove the bolt, retainer and spring to expose the retaining screw.
6. Remove the retaining screw (4mm allen key required) whilst keeping pressure on the key to hold the module in place (see fig3).
7. Pull on the key to remove the module/cylinder (Note the orientation of the cam on the cylinder).
8. Replace the cylinder as required.
9. Re-insert the module/cylinder and operate the key until the cylinder locates on the cam.
10. Replace the retaining screw
11. Insert the spring, followed by the retainer.
12. Replace the bolt.
13. Replace the cover/cover screw.
14. With the lock in the open position depress the retainer and fully insert the shackle
15. Check that the lock functions correctly.
16. Replace the hole plugs.

IMPORTANT:- Note the alignment of the shackle in the body (see fig2)

IMPORTANT:-Ensure that the shackle is correctly aligned (see fig2)