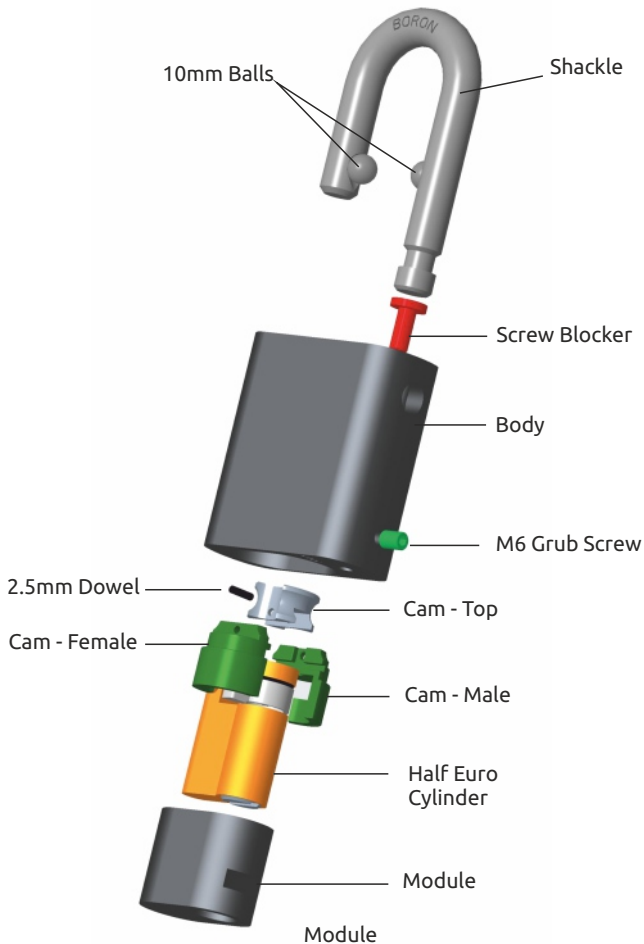




## Assembling the SS65 HE Padlock



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1. The half euro cylinder required for this lock must be 45mm long (35mm to the centre of the cam) and, when looking at the front, the cam must be protruding to the right. (see Pic 1)
2. Take the male and female cam parts and couple them around the cylinder as shown in Pic 2.
3. Push the cam top on to the assembly as shown in Pic 3. The hole in the cam top should line up with the holes in the male & female cam parts with a little adjustment. At this point push the 2.5mm dowel through all 3 parts, you may need to tap lightly with a hammer. Make sure the dowel does not protrude on either side.
4. Remove the module from the lock body, this is done by pushing the screw blocker up the long shackle hole from the bottom of the lock (see Pic 6) and removing the M6 grub screw with an Allen key through the small hole in the side of the body. Insert the front of the cylinder into the module (see Pic 4). Insert the key into the cylinder and turn 90 degrees clockwise.
5. The body should still have the shackle and 10mm balls assembled. If you look from the bottom of the body, you should see the 10mm balls slightly protruding from the sides of the cam hole (See pic 5). If they have come out push them back in, the shackle must be inserted into the body for this to happen. The grease in the hole should help the balls stay in place.
6. Holding the key, insert the module-cylinder-cam assembly into the lock. When the bottom of the module is approximately level with the bottom of the body then assembly is in place correctly. At this point you should be able to lock and unlock the padlock.
7. Unlock the padlock and pull the shackle out. Push the screw blocker up the shackle hole (See Pic 6) so that the M6 grub screw can be re-inserted in the side and tightened. Then allow the screw blocker to drop back down (it may require a shake). The lock will not close and work unless the screw blocker is correctly in place.

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